



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-60000-W6-5

Job Sheet 197090



Part No: RBE117-60000-W6-5

Job Qty: 4 pcs

Part Name: Base

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/28/19

Job Tracking No:

Created By: Kimberley Guerin

Due Date: 8/10/19

Type: SOLD

Description:

Note: DWG RBE117-60000-W6 Rev A IPP Rev. A 19.06.27 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	NLX 2500SY - 1	4 pcs	8/10/19	8/10/19	1.00	8.00	NLX 2500SY - 1	
110	QC 2	4 pcs	8/10/19	8/10/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	



Container No: S197722



Part: RBE117-60000-W6-5

Job No: 197090

Serial No/Batch: S197722

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/14/19

6/28/2019

[Dart Hawkesbury] Job Sheet - Guerin, Kimberley

120 QC 8	4 pcs	8/10/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A. 19-07-15
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Outsource - 4 - Anodize	4 pcs	8/10/19		GRO002-VC	A. 19-07-15
140 Packaging 2-1 - Receive - B4B	4 pcs	8/10/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	OP JUL 30 2019
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
150 QC 6	4 pcs	8/10/19	0.00 0.00	QC 6 - 9	JUL 31 2019
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
160 Packaging 3-1 - Stock - B4B	4 pcs	8/10/19	0.00 0.00	Packaging 3 - 1 - B4B	MLC
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
170 QC 21 - SA	4 pcs	8/10/19	0.00 0.00	QC 21 - SA - 21	JUL 31 2019
				QC 21 - SA - 70	

Part Op 100 - 1-Machine as per folio FC 873 FOLIO REV: A1 DWG REV: A 2-Deburr
 Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 130 - Issue P/O; 44025 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 140 - C of C required.

Plex 6/28/19 9:11 AM Dart.Guerin.Kimberley

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6R6.000	Round Bar 6.00"	1.1160 ft (.279 ea)	100-NLX 2500SY - 1	S 126 177
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NLX 2500SY - 1	M6061T6R6.000	1	12	0
Part Specifications				
Specifications could not be found.				

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RBE117-60000-W6

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044025



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044025

PO Date: 7/17/19

Due Date: 7/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-07-18

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	197088	RBE117-60000-W6-2	Disk -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/25/19	5 pcs	0 pcs	5 pcs	\$8.57/pcs	\$42.85
				X5		JUL 30 2019					
											DP
											\$197673
2	197090	RBE117-60000-W6-5	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/25/19	5 pcs	0 pcs	5 pcs	\$8.57/pcs	\$42.85
				X5		JUL 30 2019					
											DP
											\$197722
3	194198	RBT400202-3	Clamp -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/25/19	4 pcs	0 pcs	4 pcs	\$8.57/pcs	\$34.28
				X4		JUL 30 2019					
											DP
											\$193247

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Hawkesbury, ON
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PURCHASE ORDER

POHB044025



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
										Grand Total:	\$119.98

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/18/19 9:25 AM Dart.Guerin.Kimberley



GROUPE

altech

Certificat de Conformité / Certificate of Compliance



0 2 0 8 3 3 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

020833 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Crés Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No					
26-Jul-2019		Karan Singh		POHB044025					
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté MC/ Net Qty		Qté Scrap/	À venir/ Back Order
1	RBE117-60000-W6-2 Rev.	RBE117-60000-W6-2 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0	0
2	RBE117-60000-W6-5 Rev.	RBE117-60000-W6-5 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0	0
3	RBT400202-3 Rev.	RBT400202-3 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE 2, CLASS 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0	0

DAS
81
9-89

RECEIVED
JUL 30 2019
DART AEROSPACE LTD.

DAS
81
9-89

RECEIVED
 JUL 30 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.